



HARKE
Nutra



Nutraceuticals

HARKE Nutra

HARKE GROUP Life Sciences Division

YOUR SUSTAINABLE WELL-BEING EXPERT



YOUR SUSTAINABLE WELL-BEING EXPERT

HARKE Nutra

Stands for more than 40 years of Life Sciences Industry (Nutra, Pharma and Food) experience in product management and development, strategic procurement and sales. Our team has the expertise to support you from concept to market. Whether you need technical guidance, formulation support, new sources of raw materials or strategic insights, we work closely with you to turn your ideas into successful products.

Let us be your partner for solution, innovation and success!

HARKE GROUP

The main company of HARKE Nutra is a family-owned, international group, offering speciality materials, technical support and customized solutions, including formulating, blending and contract packaging for technical applications.



Thorsten Harke
President HARKE GROUP



Mandy Rehländer
Member of the Executive Committee Life Sciences

HARKE GROUP Life Sciences Division

- HARKE Pharma
- HARKE Nutra
- HARKE Food
- HARKE Feed

Facts & Figures

HARKE GROUP

FOUNDED

1965

Mülheim an der Ruhr

TURNOVER

€221 Mio.

in 2025

DISTRIBUTING IN

63

Countries

EMPLOYEES

230

Group-wide

OFFICES

16

Worldwide

HARKE BUSINESS UNIT PHARMA & NUTRA

FOUNDED

1982

Mülheim
an der Ruhr

CUSTOMER BASE

> 5500

in 50 countries

DELIVERIES

> 2700

annually with
OTIF rate of 97%

REPRESENTING

> 55 producers

> 700 products

COMPLAINTS

4%

of completed
orders

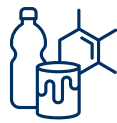
HARKE DIVISIONS



Home &
Personal Care
I&I



Chemistry



Coatings,
Plastics &
Polymers



Life
Sciences



Pharma



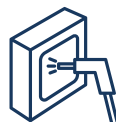
Nutra



Plastic
Products



Contract
Packaging



Imaging



Services



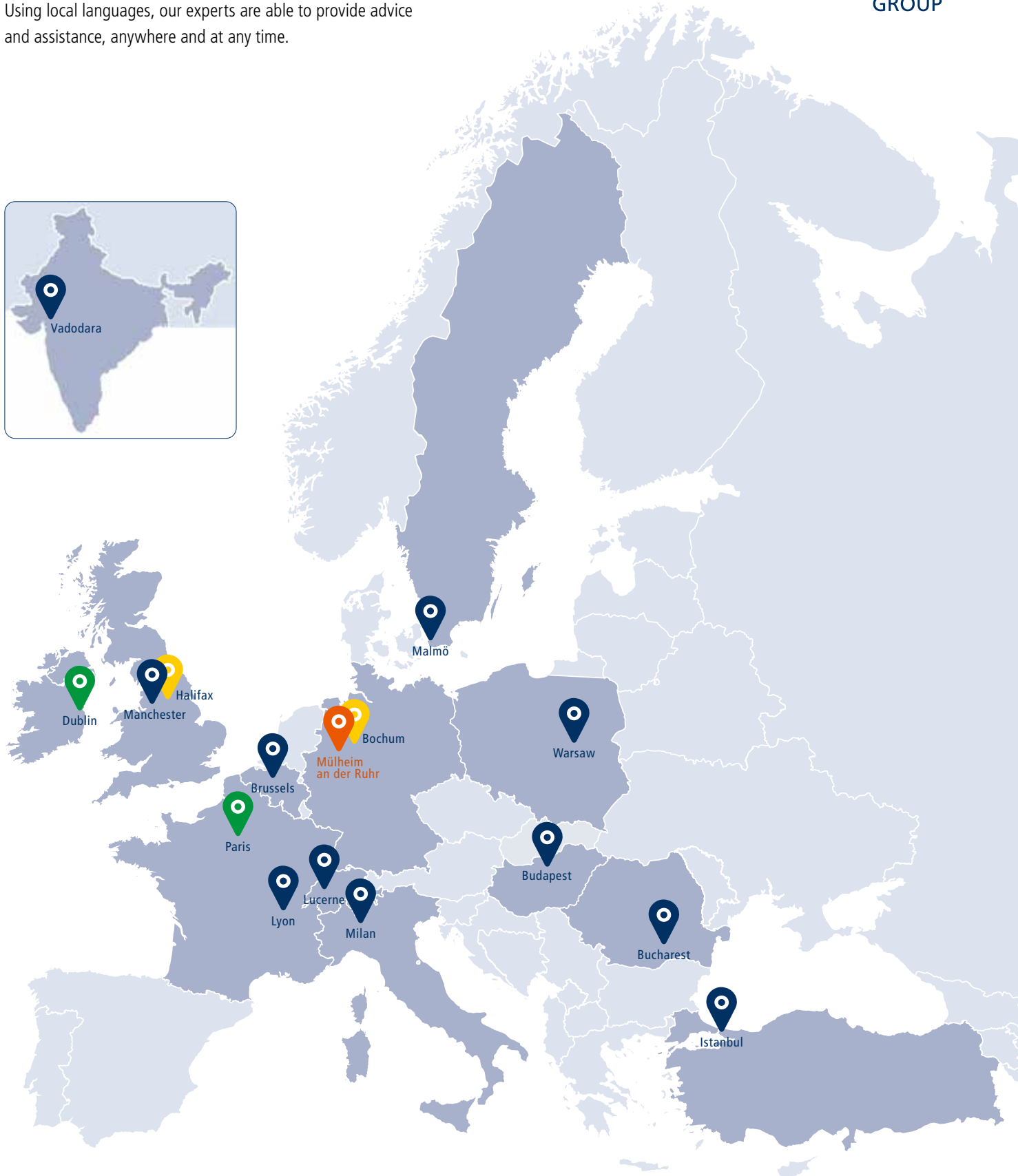
Food



Feed

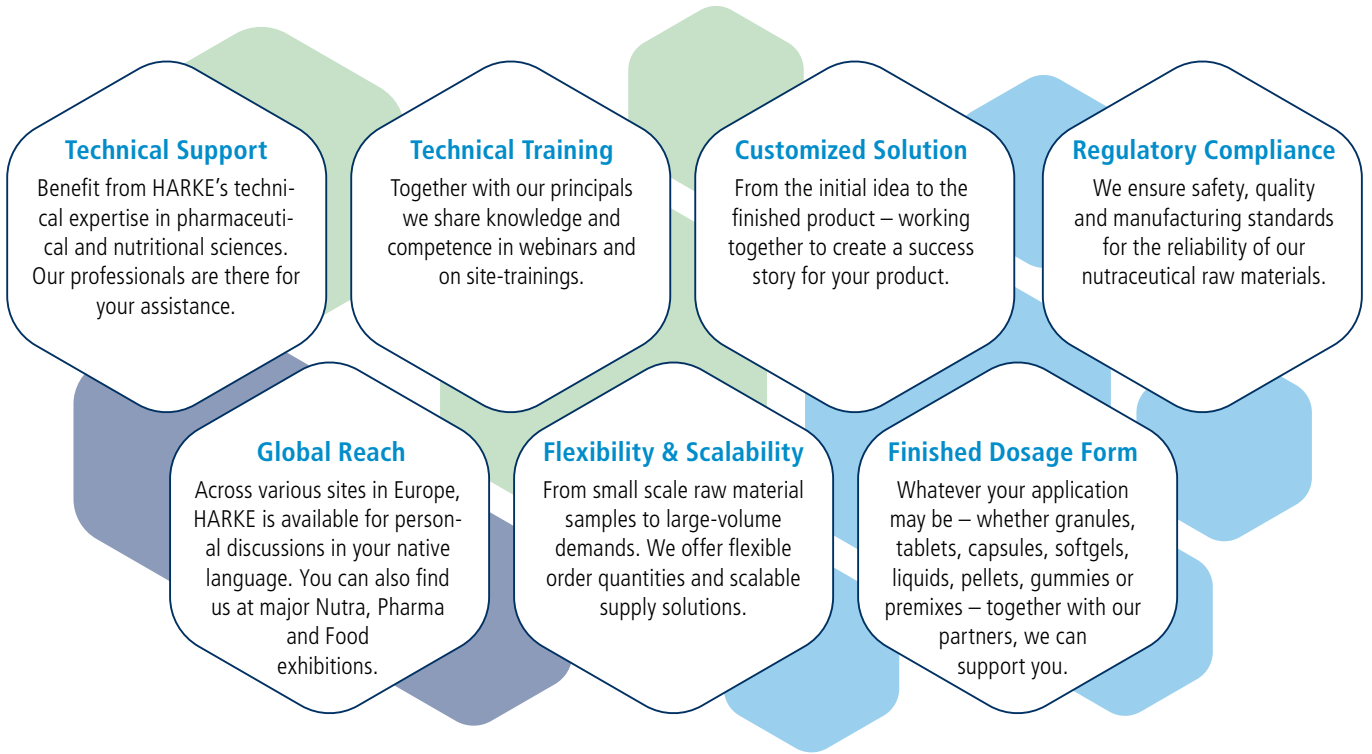
WORLDWIDE ASSISTANCE

With offices across many European countries and in India, we are able to offer our Partners a local presence. Using local languages, our experts are able to provide advice and assistance, anywhere and at any time.



- Headquarters
- Subsidiaries
- Production/Storage
- Sales Offices

Our Services



Key Health Topics of Our Ingredients

 Cardiovascular System	 Immune System	 Bone & Joint	 Longevity
 Eye	 Cognitive System	 Women’s Health	 Men’s Health

Nutra Excipients

COMMON NAME	TRADE NAME	COATINGS	TABLETTING	ENCAPSULATION	GUMMIES
Calcium Stearate	Calcium Stearate		●	●	●
Carboxymethyl Cellulose (CMC)	Gelycel®		●	●	
Copovidone (PVP VA 64)	KoVidone® VA 64	●	●		
Croscarmellose Sodium (CCS)	Dis-In-Cel		●	●	
Crospovidone (cl-PVP)	PolyKoVidone®		●	●	
Functionalized Calcium Carbonate (FCC)	Omyanutra®		●	●	
Sucrose Esters of Fatty Acids	HarkePlus Sucrose Ester		●		
Hypromellose (HPMC)	METOLOSE® / TYLOPUR® SH / SR	●	●	●	
Hypromellose (HPMC)	PHARMACOAT® / TYLOPUR®	●	●	●	
Isomalt	galenIQ™	●	●	●	●
Maltodextrin (Rice, Tapioca)	Maltodextrin		●	●	
Magnesium Stearate	Magnesium Stearate		●		●
Methylcellulose (MC)	METOLOSE® SM	●			
Microcrystalline Cellulose (MCC)	Chemical® / Primecel®		●	●	
Natural Calcium Carbonate (NCC)	Calcipur® / Omyapure®	●	●		
Povidone (PVP)	KoVidone® K	●	●	●	
Rice Syrup	Rice Syrup		●		●
Rice Syrup Solids	Rice Syrup Solids		●	●	●
Shellac	SSB® Pharma / AQUAGOLD	●			
Silicified MCC (SMCC)	Primesolv®		●		
Sodium Gluconate	Sodium Gluconate	●	●		●
Sodium Starch Glycolate (Type A), (SSG)	DisTab		●		
Sodium Stearate	Sodium Stearate		●	●	●
Starch (Faba, Pea, Rice, Tapioca)	Starch	●	●	●	●
Stearic Acid Powder Micronized	Stearic Acid Powder Micronized		●	●	●
Sugar Spheres / Globuli Sacchari	pharm-a-spheres®	●		●	
Talc	Talc	●	●	●	
Tapioca Syrup	Tapioca Syrup		●		●
Tapioca Syrup Solids	Tapioca Syrup Solids	●	●	●	●
Zinc Stearate	Zinc Stearate		●	●	

Actives Product List

PRODUCT	BONE & JOINT	CARDIOVASCULAR SYSTEM
A		
Açaí		●
Acerola		●
Almond Extract		●
Angelica Extract		
Arnica Extract	●	
Artichoke Extract		●
Ashphaltum Extract	●	
Ashwagandha Extract		
AstaReal® Astaxanthin (Beadlets, Biomass, Oleoresin)	●	●
AstaReal® Astaxanthin Vegetarian Hard Capsules	●	●
AstaReal® Astaxanthin Softgel Capsules	●	●
AstaReal® Astaxanthin Vegan Softgel Capsules	●	●
AstaReal® Astaxanthin Gummies	●	●
B		
Bacopa Monnieri Extract		●
Baobab		
Balm Extract		
Bee Pollen Extract		
Bilberry Extract		●
Birch Extract		
Black Pepper Extract	●	●
Borage Extract	●	
Boron Citrate	●	
Boswellia Serrata Extract and Boswellia AKBA	●	
Bromelain (Enzyme)	●	
C		
Calcium Aspartate, -Bisglycinate, -Citrate, -Gluconate, -Glycinate, -Glycerophosphate, -Malate, -Stearate	●	
Calcium Carbonate	●	
CBD Powder 2%, 6%	●	
Chamomile Extract		●
Chinese Magnolia Extract		
Cinnamon Extract		●
Cissus Extract	●	
Coenzyme Q10		●
Copper Gluconate	●	
Cranberry Extract		●

COGNITIVE SYSTEM	EYE	IMMUNE SYSTEM	LONGEVITY	MEN'S HEALTH	WOMEN'S HEALTH
●					
	●	●			
			●		●
				●	●
●			●	●	●
●			●	●	●
●	●	●	●	●	●
●	●	●	●	●	●
●	●	●	●	●	●
●	●	●	●	●	●
●	●	●	●	●	●
●			●	●	●
●		●	●		●
	●		●	●	●
			●		●
●			●	●	●
			●	●	●
			●	●	●
●					●
●				●	●
●			●		●
●					●
			●	●	●
			●	●	●

Actives Product List

PRODUCT	BONE & JOINT	CARDIOVASCULAR SYSTEM
Cudweed Extract		●
Curcuma Longa Extract	●	●
D		
Dandelion Extract		
DHA Refined Algal Oil		●
Drosera Extract		
E		
Elderberry Extract		
Evening Primrose Extract	●	
F		
Faba Protein		
Fennel Extract		●
Fenugreek Extract		
Ferric Ammonium Citrate		
Ferrous Bisglycinate, -Gluconate, -Glycinate		
G		
Garcinia Cambogia Extract		
Garlic Extract		●
Gentian Extract		
Ginger Extract	●	●
Ginkgo Biloba Extract		
Ginseng Extract		
Gotu Cola Extract		
Grape Extract		
Green Coffee Extract		
Green Tea Extract		
Guarana Extract		●
H		
HarkePlus RemindPro		
Hawthorn Extract		●
Hop Extract		
Horse Chestnut Extract		●
Horsetail Extract	●	

COGNITIVE SYSTEM	EYE	IMMUNE SYSTEM	LONGEVITY	MEN'S HEALTH	WOMEN'S HEALTH
				●	
●		●	●	●	●
●	●		●	●	●
				●	●
		●			●
			●	●	●
		●			●
			●	●	●
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●		●		●	●
●					
●	●				
●			●		
●					
●			●	●	●
●					
			●	●	●

Actives Product List

PRODUCT	BONE & JOINT	CARDIOVASCULAR SYSTEM
I		
Iceland Moss Extract		
Ivy Extract		
L		
Lady's Mantle Extract		
Lavender Extract		
Linden Flower Extract		
Lutein		
Lycopene		●
M		
Maca Extract		
Magnesium Aspartate, -Bisglycinate, -Citrate, -Gluconate, -Hydroxide, -Oxide, -Stearate	●	●
Manganese Bisglycinate, -Citrate, -Gluconate, -Glycinate	●	
Maral Root Extract		
Marshmallow Extract		
Mate Extract		●
Milk Thistle Extract		
Moringa Extract		
Motherwort Extract		●
N		
Nettle Extract	●	
Nucleotides	●	●
O		
Oat Beta Glucan		●
Olive Extract		●
P		
Papain (Enzyme)		
Passion Flower Extract		
Pea Concentrates		●
Pea Fibers		●
Peppermint Extract		
Pomegranate Extract		●

COGNITIVE SYSTEM	EYE	IMMUNE SYSTEM	LONGEVITY	MEN'S HEALTH	WOMEN'S HEALTH
		●	●		
		●	●		
			●		●
●			●		●
		●	●	●	●
	●	●	●		
		●	●	●	
			●	●	
●			●	●	●
		●	●	●	●
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●		●	●	●	●
		●	●		●
●			●		●
		●	●	●	●
		●	●	●	●
●			●	●	●
				●	
		●	●	●	●
●			●	●	●
		●	●	●	●
				●	

Actives Product List

PRODUCT	BONE & JOINT	CARDIOVASCULAR SYSTEM
Potassium Aspartate, -Bisglycinate, -Citrate, -Gluconate, -Glycinate, -Malate, -Stearate	●	●
Psyllium		●
Pumpkin Extract		
Puncture vine Extract		
R		
Red Clover Extract	●	
Rhodiola Extract		
Rosemary Extract		
Rose Hip Extract	●	
S		
Sage Extract		
Saint-John's Wort Extract		
Saw Palmetto Extract		
Sea Buckthorn Extract		●
Shilajit	●	
Siberian Ginseng Extract	●	
Sodium Gluconate, -Glycerophosphate, -Hydroxide, -Stearate		●
Spearmint Extract		
Spirulina		
T		
Thyme Extract		●
Turmeric Extract	●	
V		
Valerian Extract		
Vitamin A		
Vitamin C		
Vitamin D2	●	
Vitamin D3	●	
Vitamin E		●
Vitamin K2	●	●
Y		
Yeast Extract		
Z		
Zinc Aspartate, -Bisglycinate, -Citrate, -Gluconate, -Glycinate, -Oxide, -Stearate	●	

COGNITIVE SYSTEM	EYE	IMMUNE SYSTEM	LONGEVITY	MEN'S HEALTH	WOMEN'S HEALTH
			●	●	●
		●	●	●	●
				●	
				●	
●			●	●	●
●			●	●	●
		●	●		
		●	●		
●			●		●
		●	●	●	
●	●	●	●	●	●
●		●	●	●	●
●		●	●	●	●
			●	●	●
			●		●
		●	●		
		●	●		
		●	●		
			●	●	●
	●		●	●	●
		●	●	●	●
			●	●	●
		●	●	●	●
			●	●	●
		●	●	●	●
			●	●	●
			●	●	●
		●	●	●	●
●		●	●	●	●
		●	●	●	●

Our Partners & Products

One Partner. One Responsibility.

We have a carefully selected raw material portfolio.

Our experience and long-term partnerships provide a solid foundation of selected products that perfectly fits the needs of our customers. This helps us to offer the outstanding and well-known HARKE service level.

 <p>Akash Agro Industries, based in India, is a leading manufacturer and processor of organic and conventional psyllium seeds, psyllium husk and psyllium husk powder. Highly committed to sustainability, the Company follows stringent quality standards to meet global demands.</p>	 <p>AstaReal is a Swedish-based company, the pioneer in natural Astaxanthin cultivation from the Microalgae Haematococcus pluvialis.</p>	 <p>Beneo is part of the German Südzucker Group. Specialist for naturally derived functional ingredients.</p>	 <p>India's first and leading manufacturer of high quality and consistent Microcrystalline Cellulose (MCC) for the pharmaceutical and nutraceutical industry.</p>
<ul style="list-style-type: none"> • Psyllium Seeds • Psyllium Husk • Psyllium Husk Powder 	<ul style="list-style-type: none"> • Algal Biomass 5% • Encapsulated Algal Biomass 1,5% • Viscous Oil 10% • Powder CWS 2,5% • C1048 AstaReal® Original Softgel • C1052 AstaReal® Active Softgel • C1056 AstaReal® Vegan Softgel • C1054 AstaReal® Vegetarian Hard Capsules 	<ul style="list-style-type: none"> • galenIQ™ Isomalt 	<ul style="list-style-type: none"> • MCC • MCC LM • MCC LN • SMCC
 <p>Innovative, natural and science proven solution for memory improvement. Patented complex with L-Theanine (from Camellia sinensis) and Fructooligosaccharide (from Morinda officinalis).</p>	 <p>L.E.V. (Ekstraktu rupnica), located in Latvia, specialized in plant extracts and food supplements manufacturing using gentle extraction technologies.</p>	 <p>Lovingly Made, located in Canada, provides versatile plant protein ingredients. They are specializing in textured proteins, protein concentrates and flours with the origin pea and faba.</p>	 <p>Nimbasia Group, located in India, offers Mineral Salts, Amino Acid Chelates, and Formulation Agents for the Food- and Nutraceutical Industry.</p>
<ul style="list-style-type: none"> • HarkePlus RemindPro 	<ul style="list-style-type: none"> • Liquid Extracts • Tinctures • Soft Extracts • Glycolic Extracts • Oil Macerates • CO₂ Extracts 	<ul style="list-style-type: none"> • Faba Flour • Faba Protein Concentrates • Pea Protein Concentrates • Pea Starches • Pea Fibers 	<p>Mineral Salts of</p> <ul style="list-style-type: none"> • Aspartate, Citrate, Gluconate • Glycerophosphate • Glycinate / Bisglycinate • Malate, Stearate • Oxide and Hydroxides



The largest Japanese producer of superior quality Talc products.

- Talc



The leading Chinese manufacturers of pharmaceutical Povidones with a high responsibility for environmental compliance.

- Copovidone
- Crospovidone
- Povidone



Leading global producer of advanced mineral products, offering a range of next generation excipients providing highly bioavailable sources of Calcium.

- Natural Calcium Carbonate
- Functionalized Calcium Carbonate



Piramal Nutrition Solutions (PNS) is a leading expert in providing customized solutions in Vitamins and Minerals for use in pre-mixes for human nutrition, animal nutrition, cosmetic products, and various global food programs.

- Vitamin A
- Vitamin D
- Vitamin E
- Premix Solutions
- Vitamin and Mineral Blends



Prosol (prosol.it) is an Italian biotechnology company based in Madone, Northern Italy, specialized in producing yeast-based nutritional ingredients, nucleotides, and RNA for food, infant formula, and animal nutrition.

- Nucleotides
- Yeast Extracts



Shin-Etsu is a global leader in manufacturing high-quality cellulose-based pharmaceutical excipients used for binding, coating, and controlled release in drug formulations. Manufacturing sites in Japan and Germany.

- HPMC
- MC



Manufacturer of outstanding quality Shellac specialities, based in Northern Germany.

- Shellac Aqueous Solution
- Shellac Flakes

www.harke.com

Why HARKE




HARKE
GROUP

Chemicals
Pharma
Food
Packaging
Imaging
Services


HARKE
GROUP

HARKE Nutra
Xantener Straße 1

Countless opportunities for a successful and future-oriented collaboration

one group of **16** companies | **16** offices worldwide | **7** divisions
25 business units | **15** diverse service functions | **3** laboratories | **2** production sites
over **230** employees | working with **35** industries | in more than **63** countries | on **4** continents
with over **3,000** customers | and more than **40,000** deliveries per year

10 Reasons to Collaborate with HARKE


relevant portfolio | long-standing business relations | growing company group
excellent technical know-how | responsible partner | fast action | sustainable enterprise
digitization | stable management | passionate people





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Nutra

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HARKE GROUP

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